

# FEITE

- Verslae toon dat tussen 1817 en 1840 daar jaarliks duisende ton hout uit die Knysnabosse verwijder en verskeep is.
- 2000 vragte hout is jaarliks uit die bosse by George weggevoer.
- Met die ontdekking van diamante en goud het die aanvraag vir hout toegenom. In 1893 is bv. 5646 vragte, hoofsaaklik olienhout, deur Vryburg na Kimberley se diamantvelde.
- Die meeste hoofspoorlynne was reeds voor 1899 voltooi. Tot stinkhout en geelhout is as dwarsleers vir spoorlynne en brandhout vir die lokomotiewe gebruik.
- 7250 sederhoutpale is vir die telefoonlyn tussen Calvinia en Piketberg gebruik. Vandag is daar baie min in die Sederberge beskikbaar.
- Rondom Sabie was daar woude. Vandag is daar net kolletjies oor.
- Die Swartwoud, naby Pietermaritzburg, wat ongeveer 3200 hektar groot was het totaal verdwyn.
- In Kwa Zulu/Natal is waardevolle jongboompies op grootskaal vir die bou van kraale en hutte gekap.

**SOEK 'N PLANK**  
**SEARCH FOR A BOARD / PLANK**

## TERME / TERMS

- **BLOK:** Boomstam waarvan die takke verwyder is en na 'n lengte gesaag is.  
**LOG:** Tree trunk with the branches removed and cut to a length.
- **PLANK:** Breedte minstens drie maal die dikte, maar dikte minder as 150 mm.  
**BOARD:** The breadth is at least three times the thickness, but thickness less than 150 mm
- **STOMP:** Gedeelte wat in die grond agterbly nadat boom geveld is.  
**STUMP:** Part that remains in the ground after the tree been felled.
- **BASBALK:** Blok waarvan die skaaldeel afgesaag is.  
**CANT:** A log of which the slab is cut off.

## BLOKKE / LOGS

Beste blokke is van bome wat ryheid bereik het, aangesien dit dan die maksimum hoeveelheid hout lewer en van die beste kwaliteit is.

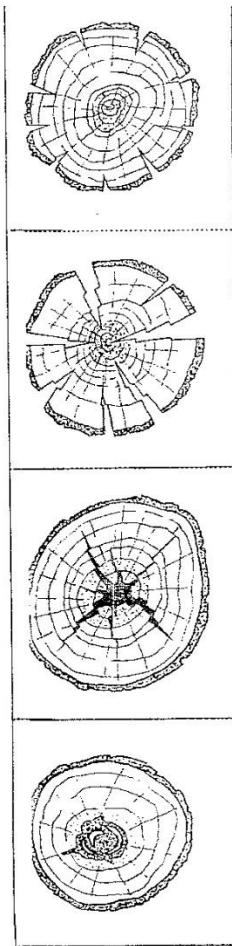
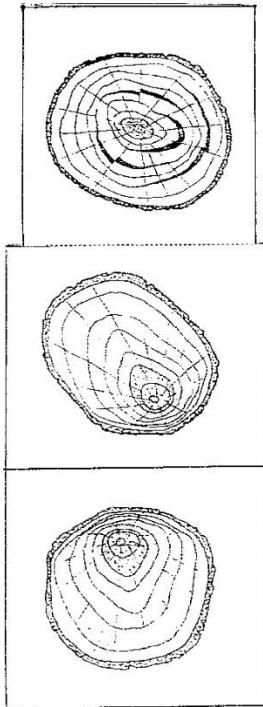
For best logs it is better to fell trees when maturity has been reached, because then it produces wood of maximum quantity and the best quality.

# UITKENNING VAN BLOKKE / IDENTIFICATION OF LOGS

- Boom bereik ouderdom volgens spesie.  
Tree required age according to the species.
- Bas soms donkerder en skurwer.  
Bark becomes sometimes rough and darker.
- Blok meer silindries as konies.  
Log more cylindrical than conical.
- Saphout smaller en donkerder.  
Sapwood more narrow and darker.

# DEFEKTE: BLOKKE

## DEFECTS: LOGS

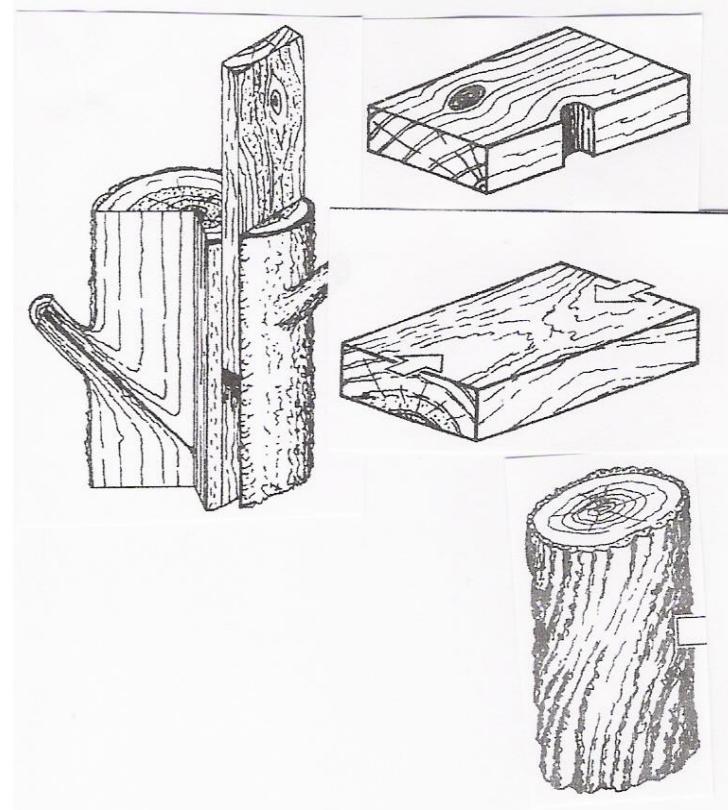


- 4 • 1 Kringbars/Ring shake
- 2 Reaksiehout/Reaction wood
- 5 • 3 Nie-gesentreerde pit/  
Non centred pith
- 4 Windbars/Wind shake
- 5 Sterbars/Star shake
- 6 • 6 Kernbars/Heart shake
- 7 Kernverotting/Heart rot

# DEFEKTE : BLOKKE / PLANKE

## DEFECTS: LOGS / BOARDS

- Kwaste / knots
- Spiraaldraad / Spiral grain  
Dwarsdradigheid / Cross grain
- Biologiese faktore / biological factors  
Swamme / fungi  
Termiete / termites  
Kewers / Beetles  
Weekdiere / molluscs
- Fisiese faktore / physical  
Vuur / fire  
Wind



# OMVORMING / CONVERSION

## BEPALENDE FAKTORE / DETERMINE FACTORS

- Soort hout / type of wood.
- Kwaliteit van blok / Quality of log.
- Grootte en doel / Size and purpose.

# **SAE BY 'N BLOKMEUL / SAWS AT A LOG MILL**

## **BLOKSAAG / LOG SAW**

- BLOKSIRKELSAAG / LOG CIRCULAR SAW
- BLOKBANDSAAG / LOG BANDSAW
- BLOKRAAMSAAG / LOG FRAME SAW

## **NASAAG / RE SAW**

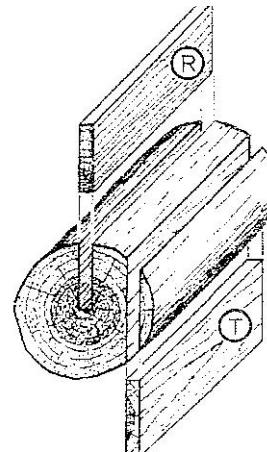
- SIRKELNASAAG / CIRCULAR RE SAW
- BANDNASAAG / BAND RE SAW
- RAAMNASAAG / FRAME RE SAW

## **KANTSAAG / EDGER**

## **KAPSAAG / CHOP SAW**

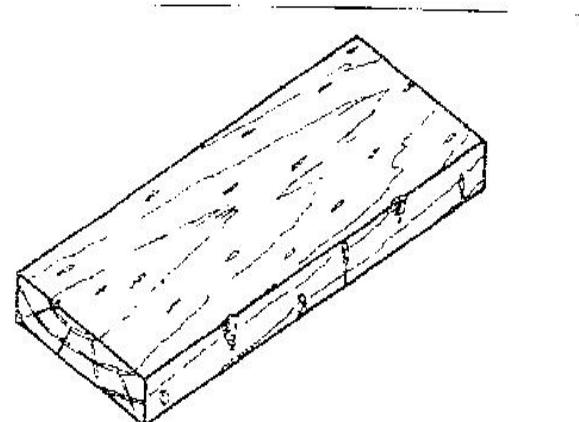
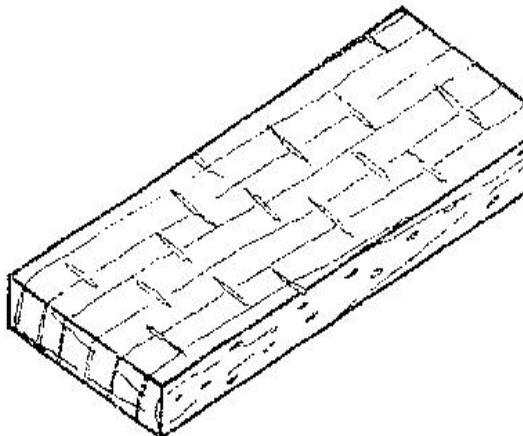
# RADIAAL EN TANGENSIAAL RADIAL AND TANGENTIAL

- Planke kom van verskillende liggings in die blok.
- Boards come from different locations in the log.



# TANGENSIAAL / TANGENTIAL RADIAAL / RADIAL

- Jaarringe / annual rings.
- Murgstrale / Rays.
- Krimping / shrinkage.
- Geut en draai /Cupping and twisting.
- Droging / Season.
- Kwaste / Knots.
- Weerstand / Resistance.



# DEURSNEE / CROSS CUTTING

## VOORDELE

- Ekonomies,vinnig,maklik
- Meeste,breedste

## NADELE

- Saphoutplanke, geut- draai-trek, oppervlakte barste en wankante

## SAE

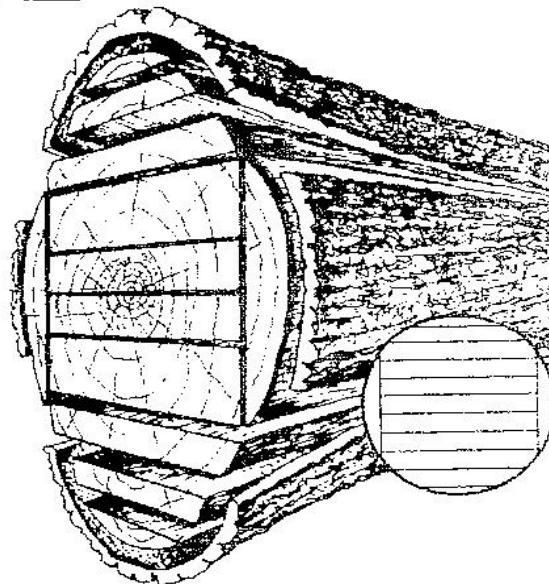
- Blokbandsaag
- Raamnasaag

## ADVATAGES

- Economical, quick, easy
- Most wood,width

## DISADVANTAGES

- Sapwood planks, cupping, twisting, surface cracks and waney edges
- SAWS Log bandsaw, frame re saw



# KWARTSAAG / QUARTER SAWN

## VOORDELE / ADVANTAGES

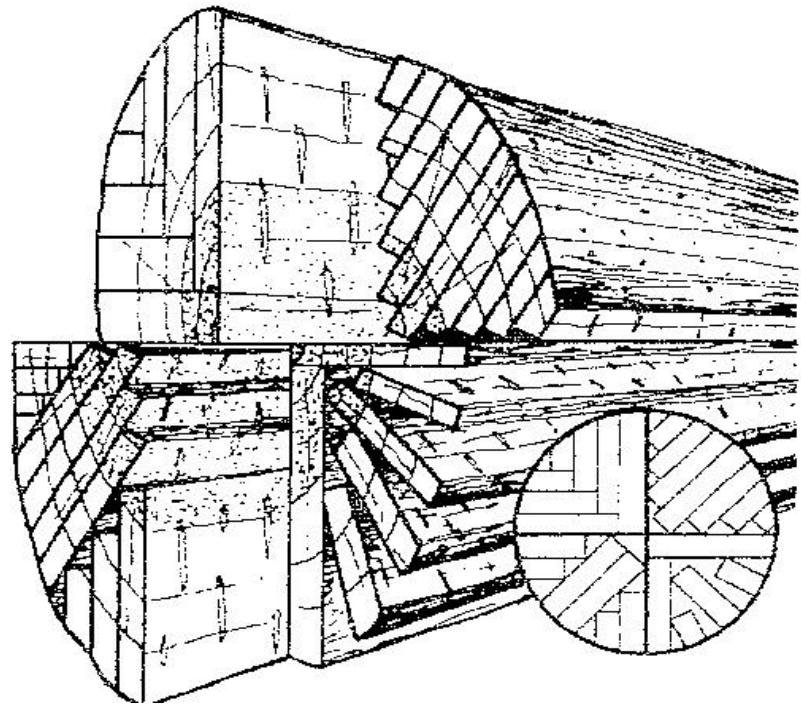
- Stabiel – trek nie maklik krom nie / stable – do not wrap easily
- Minder geneig om te bars / Less cracks occur.
- Murgstale veroorsaak mooi patronen op werksvlak / pretty patterns caused by medullary rays on face side.
- Slytweerstand, splint nie maklik / high wear resistance, splinter not easily.

## NADELE /DISADVATAGES

- Vermorsing, duur / waste, expensive
- Tydsaam / leisurely
- Kantrek / springing
- Planke nie breed / boards not wide.

## SAE / SAWS

- Blokbandsaag, sirkel- en bandnasaag  
Log bandsaw, circular- and band re saw



# VIERKANT / SQUARE SAWN

## VOORDELE /ADVANGES

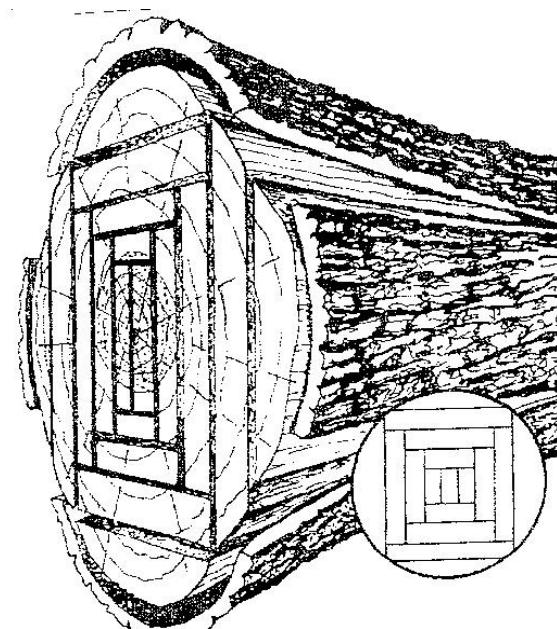
- Planke droog vinnig / Boards season quickly
- Sap-kernhout apart /Sap-heartwood separate
- Kwaste sirkels / Knots circles
- Bars nie maklik / Split not easily

## NADELE /DISADVATAGES

- Krimp meer in wydte / More shrinkage in width
- Tydsaam / Leisurely

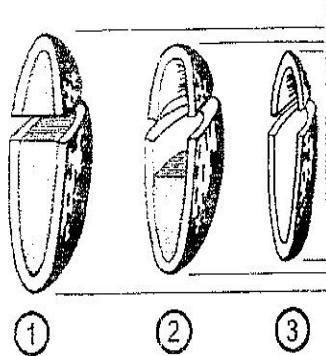
## SAE / SAWS

- Blokbandsaag, sirkel- en bandnasaag
- Log bandsaw, circular- and band re saw



# VOG / MOISTURE

- Water ± helfte van nathout / Water ± half of wet wood
- Vrye vog in selholtes, Gebonde vog in selwande. / Free moisture in cell cavities. Combined moisture in cell walls.

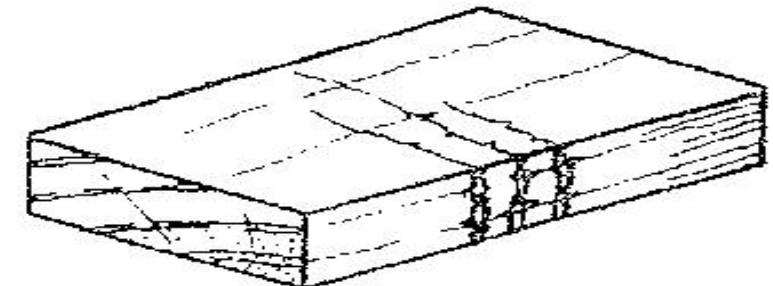
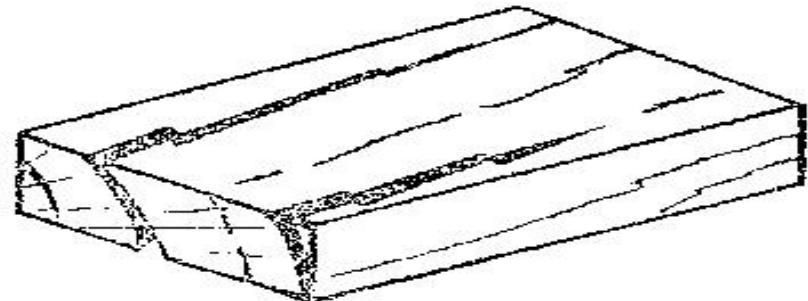


# VERDAMPING / EVAPORATION

- Vrye vog eerste. / Free moisture first.
- Ewewigsvoggehalte /Equilibruiin moisture content.

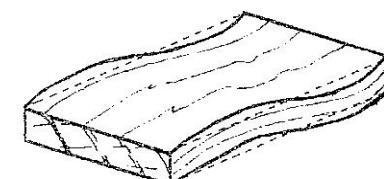
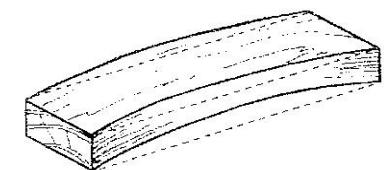
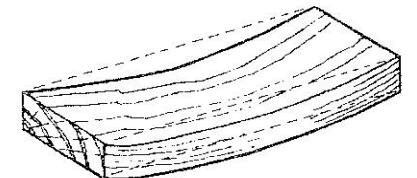
# DEFEKTE IN PLANKE / DEFECTS IN BOARDS

- Korsverharding / Case hardening
- Omgekeerde korsverharding / Inverted case hardening
- Barste / Cracks
  - Oppervlakbarste / Surface cracks
  - Kopkantbarste / End cracks
  - Weerbarste / Compression shakes
- Ambrosia-kewers / beetle



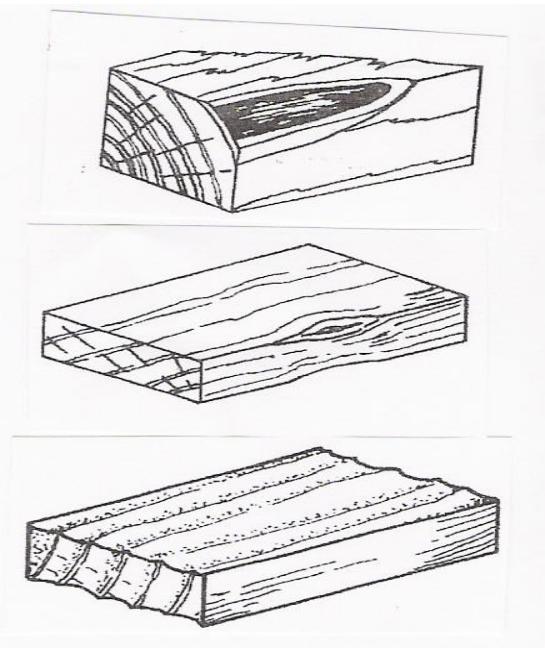
# TREKKING / WRAPING

- Afwyking t.o.v. werksvlak / Variation from work surface
- Oorsake is spanning a.g.v: / Cause is stress because of the following reasons:
  - Stapeling met droging / stacking during seasoning
  - Onvoldoende droging / Insufficient seasoning
  - Posisie in blok / location in log
- Boogtrek / Bowing
- Kanttrek / Twisting
- Draaitrek / Springing
- Geuttrek / Cupping
- Golftrek / Waving



# DEFEKTE / DEFECTS

- Wankante / Waney edges
- Kneusing / upset
- Instorting / Collaps
- Dwarsdradigheid / Cross grain



## AAN DIE VERBYGANGER

- U WAT VERBYGAAN EN DALK U HAND TEEN MY WOU LIG,  
LUISTER EERS.
- EK IS DIE HITTE IN U VUURHERD IN KOUE WINTERNAGTE,  
DIE VRIENDELIKE SKADUWEE WAT U TEEN DIE  
SOMERSON BESKERM EN MY VRUGTE BIED  
VERFRISSENDE DRANKE OM U DORS TE LES SOOS U  
VERBYGAAN OP U WEG.
- EK IS DIE BALK VAN U WONING, DIE BLAD VAN U TAFEL,  
DIE BED WAAROP U RUS EN DIE TIMMERHOUT WAARMEE  
U BOTE BOU.
- EK IS DIE STEEL VAN U HARK, DIE DEUR VAN U WONING,  
DIE HOUT VIR U WIEGIE EN DIE WAND VAN U DOODSKIS.
- EK IS ‘N GESKENK VAN GOD EN ‘N VRIEND VAN DIE MENS
- U WAT VERBYGAAN HOOR MY GEBED EN MOET MY NIE  
SKADE AAN DOEN NIE.

*‘N BOODSKAP IN WOODE VAN PORTUGAL. VRYVERTAAL UIT  
PORTUGEES*